



Material Thickness Vs. Shank Numbers

Hardware Type	Thread Code	Min Sheet Thickness	Shank
S, SS, CLS, SP, SCLA	AC, CLS, CLSS, F, FHS, SOS, BSOS	0.03	0
		0.04	1
		0.056	2
	632, 832, 024, 032	.091	3
S, SS, CLS, SP, SCLA	0420, 0428, 0518	.056	1
		.091	2
	M6, M8	.0125	3
F	256, 440, 632, 832, 032	.060 – 0.90	1
	M2.5, M3, M4, M5	0.90 - UP	2
SO, SOS, SO4, BSO, BSOS, BS05	440, 6440, 632	0.40 IF LESS THAN 0.40 USE TSO OT TSOS (.025 MINIMUM)	
	M3, M4		
SO, SOS, SO4, BSO, BSOS, BS05	8632, 832, 032	.050	X
FH, FHS, FH4, FHA	256, 440, 632, 832, 024, 032, M2.5, M3, M4, M5	0.04	X
		0.062	
	.0420. .0518.	0.93	
FEO (Locking), FEOX	440, 632, 832, .032, M3, M4, M5	.039 - .045	AFTER PLATING
FE (Locking), FEX	440, 632, 832, .032, M3, M4, M5	.059 - .070	AFTER PLATING